

Circuit		(c) Load voltage waveforms	(d) Peak forward voltage on SCR	Peak reverse voltage		(g) Max. load voltage ($\alpha = 0$) $E_D = \text{average d-c value}$ $E_R = \text{RMS a-c value}$
(a) Name	(b) Connections			(e) On SCR	(f) On diode	
(1) Half-wave resistive load			E	E	—	$E_D = \frac{E}{\pi}$ $E_R = \frac{E}{2}$
(2) Half-wave inductive load with free-wheeling rectifier			E	E	E	$E_D = \frac{E}{\pi}$
(3) Center-tap with resistive load, or inductive load with free-wheeling rectifier			E (possibly $2E$ if load open)	$2E$	E	$E_D = \frac{2E}{\pi}$
(4) Center-tap with resistive or inductive load—SCR in d-c circuit			E	0	$\frac{2E}{\pi}$ ON CR_1 $\frac{E}{\pi}$ ON CR_2	$E_D = \frac{2E}{\pi}$
(5) Center-tap with inductive load (no free-wheeling rectifier)			$2E$	$2E$	—	$E_D = \frac{2E}{\pi}$
(6) Single-phase bridge with 2 SCR's with common anode or cathode. Resistive load, or inductive load with free-wheeling rectifier			E	E	E (CR_1 and CR_2)	$E_D = \frac{2E}{\pi}$

+ Assumes zero forward drop in semiconductors when conducting, and zero current when blocking; also zero a-c line and source reactance. Inductive d-c loads have pure d-c current.

(h) Load voltage vs trigger delay angle α	(j) Trigger angle range full on to full-off	Max. steady-state current in SCR		Max. steady-state current in diode rectifier		(p) Ability to pumpback inductive load energy to supply line	(q) Fundamental frequency of load voltage ($f = \text{supply frequency}$)	(r) Notes and comments
		(k) Average amp	(l) Cond. angle	(m) Average amp	(n) Cond. angle for max. current			
$E_D = \frac{E}{\pi}(1 + \cos \alpha)$ $E_R = \frac{E}{2\sqrt{\pi}}(\pi - \alpha + \frac{1}{2} \sin 2\alpha)^{1/2}$	180°	$\frac{E}{\pi R}$	180°	—	—	—	f	
$E_D = \frac{E}{2\pi}(1 + \cos \alpha)$	180°	$\frac{E}{2\pi R}$ (load highly inductive)	180°	$0.34(\frac{E}{\pi R})$	210°	No	f	
$E_D = \frac{E}{\pi}(1 + \cos \alpha)$	180°	$\frac{E}{\pi R}$	180°	$0.26(\frac{2E}{\pi R})$	148°	No	$2f$	
$E_D = \frac{E}{\pi}(1 + \cos \alpha)$	180°	$\frac{2E}{\pi R}$	360°	$CR_1 = \frac{E}{\pi R}$ $CR_2 = 0.26(\frac{2E}{\pi R})$ with highly inductive load	180° 148°	No	$2f$	CR_2 necessary when load is not purely resistive. Frequency limited by recovery characteristics of rectifiers and SCR.
$E_D = \frac{2E}{\pi} \cos \alpha$ (assuming continuous current in load)	180°	$\frac{E}{\pi R}$	180°	—	—	Yes	$2f$	
$E_D = \frac{E}{\pi}(1 + \cos \alpha)$	180°	$\frac{E}{\pi R}$	180°	$CR_1 = \frac{E}{\pi R}$ $CR_2 = 0.26(\frac{2E}{\pi R})$	180° 148°	No	$2f$	Without CR_2 , SCR's may be unable to turn off on inductive load. Also, CR_2 relieves SCR's from free-wheeling duty. See Sec. 8.5.